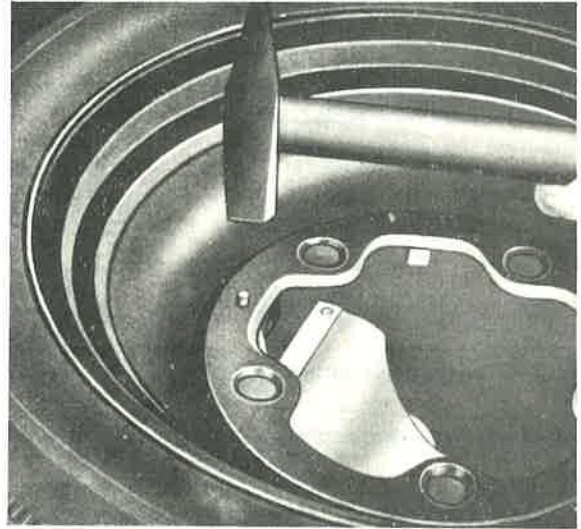
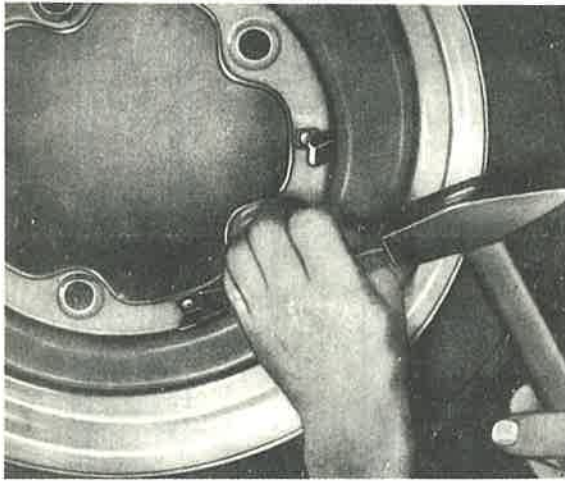
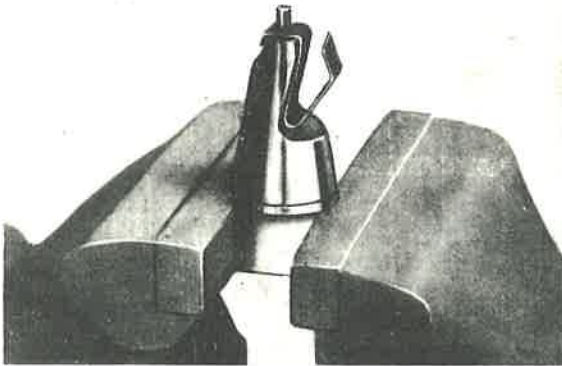


Renewing broken spring clamps

1. Remove wheel
2. Chisel off rivet head and remove remaining part with drift
4. Place wheel with the outer side down so that rivet is aligned in hole in wheel



3. Place mandrel and rivet seat (4.5X7 DIN 660) in vice and slip on half round rivet and spring clamp



5. Rivet clamp spring to wheel
6. Lacquer clamp spring and rivet on both sides of wheel
7. Fit wheel and tighten bolts

Damaged wheels

Light damage to wheels can usually be repaired without difficulty. If damage is great, a new wheel should be obtained. In any case, wheel should be checked for variations on both top edges and sides. Maximum allowable variations from standard: damage to top edges,

.06905" (1.5 mm); damage to side, .07874" (2 mm). Check at edge of rim. In each case of wheel repair, check for correct static and dynamic balance. Repair of twisted wheels should not be attempted.